#### **Table of Contents**

#### 1. Introduction

- 1.1. Examples, History, and Polymer Science at EPFL
- 1.2. Definition and Basic Properties

#### 2. Single Chain Properties

- 2.1. The Ideal Polymer Chain
- 2.2. Real Polymer Chains

#### 3. Structures of Polymers in the Condensed State

- 3.1. The Cohesive Energy
- 3.2. The Amorphous State
- 3.3. The Crystalline State

#### 4. Mechanical Properties

- 4.1. Elastic Deformation
- 4.2. Viscoelasticity
- 4.3. Yield and Crazing

#### 5. Polymer Mixtures

- 5.1. Polymer Blends
- 5.2. Block Copolymers

#### 6. Polymer Technology

- 6.1. Polymer Synthesis
- 6.2. Major Polymer Classes
- 6.3. Polymers as Materials
- 6.4. Processing Techniques





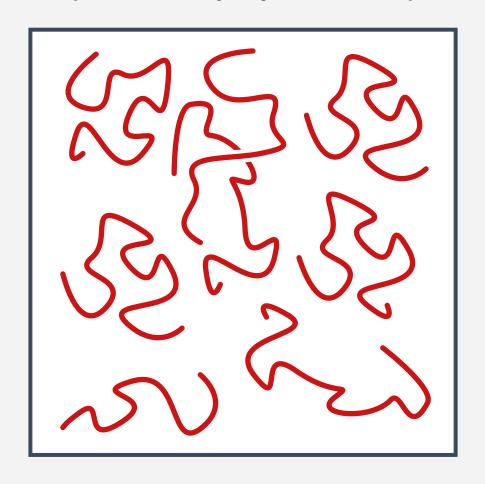
# Structures of Polymers in the Condensed State

# **Condensed States of Polymers**

• polymer phases determined by chemical constitution, processing history, external parameters (T, solution)

#### viscous liquids

(solutions, polymer melts)



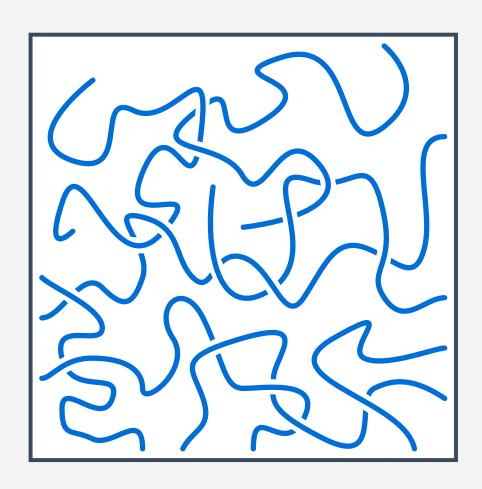
easy chain movement

silicones (PDMS):

$$T_{\rm g} = -123 \, ^{\circ}{\rm C}$$

$$T_{\rm m} = -40 \, {\rm ^{\circ}C}$$

#### amorphous glasses

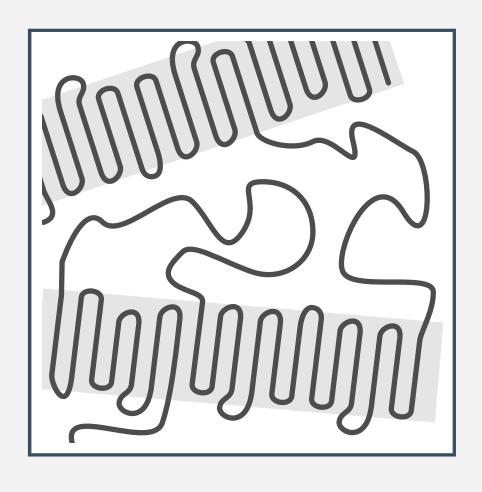


only local movement of chain segments

polystyrene:

$$T_{\rm g} = 100 \, {\rm ^{\circ}C}$$

#### semi-crystalline



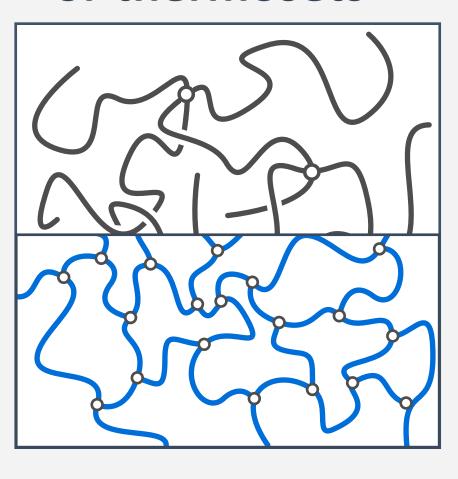
restricted chain movement by crystallization

nylon 6,6:

$$T_{\rm g} = -50 \, {\rm ^{\circ}C}$$

 $T_{\rm m} = 265 \, ^{\circ}{\rm C}$ 

# elastomers or thermosets



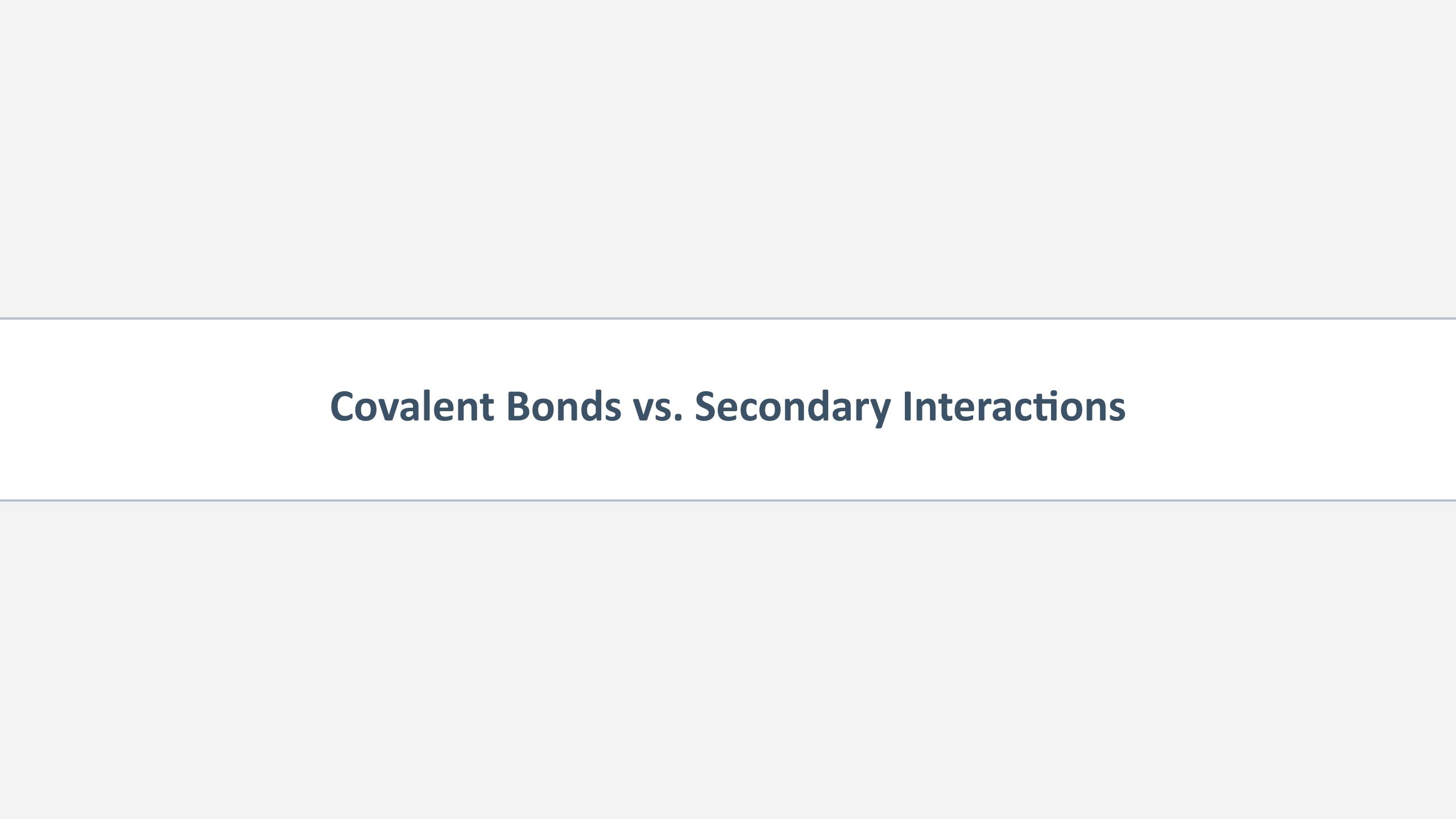
restricted chain movement by cross-links

polyisoprene:

$$T_{\rm g}$$
 = -73 °C

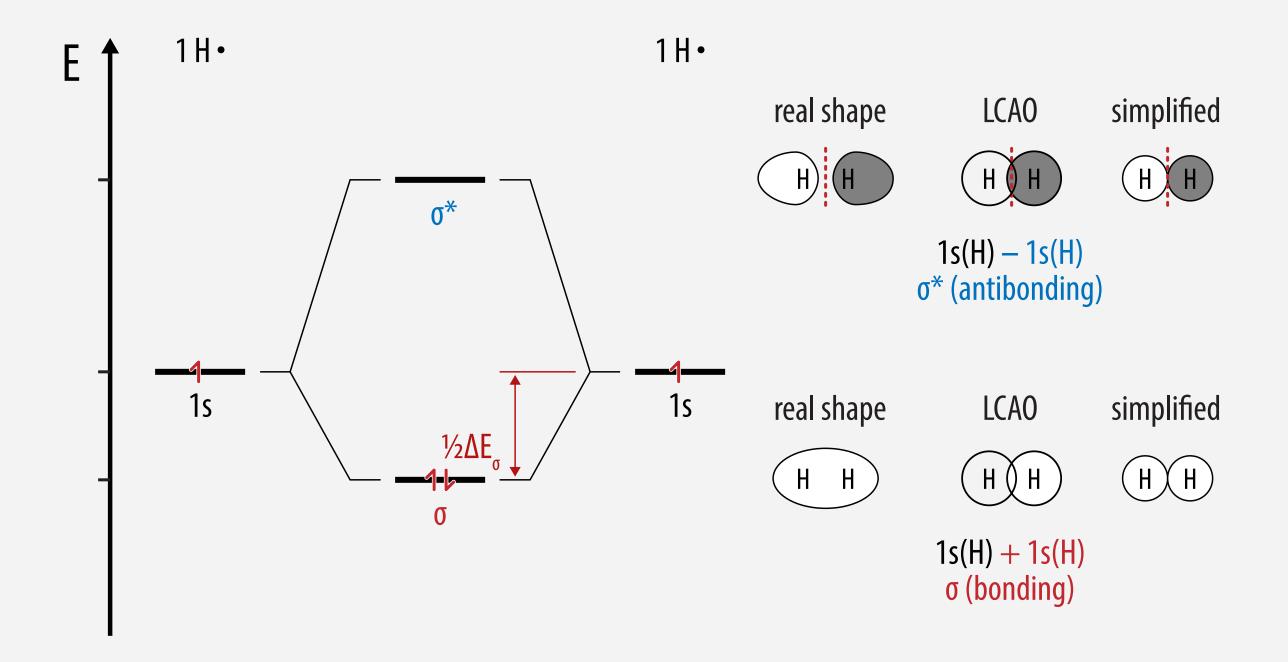
• all polymers go through a glass transition! Some are glassy at operating temperature (Chapter 3.2)

# 3.1 The Cohesive Energy



# **Molecular Orbital Energy Diagrams**

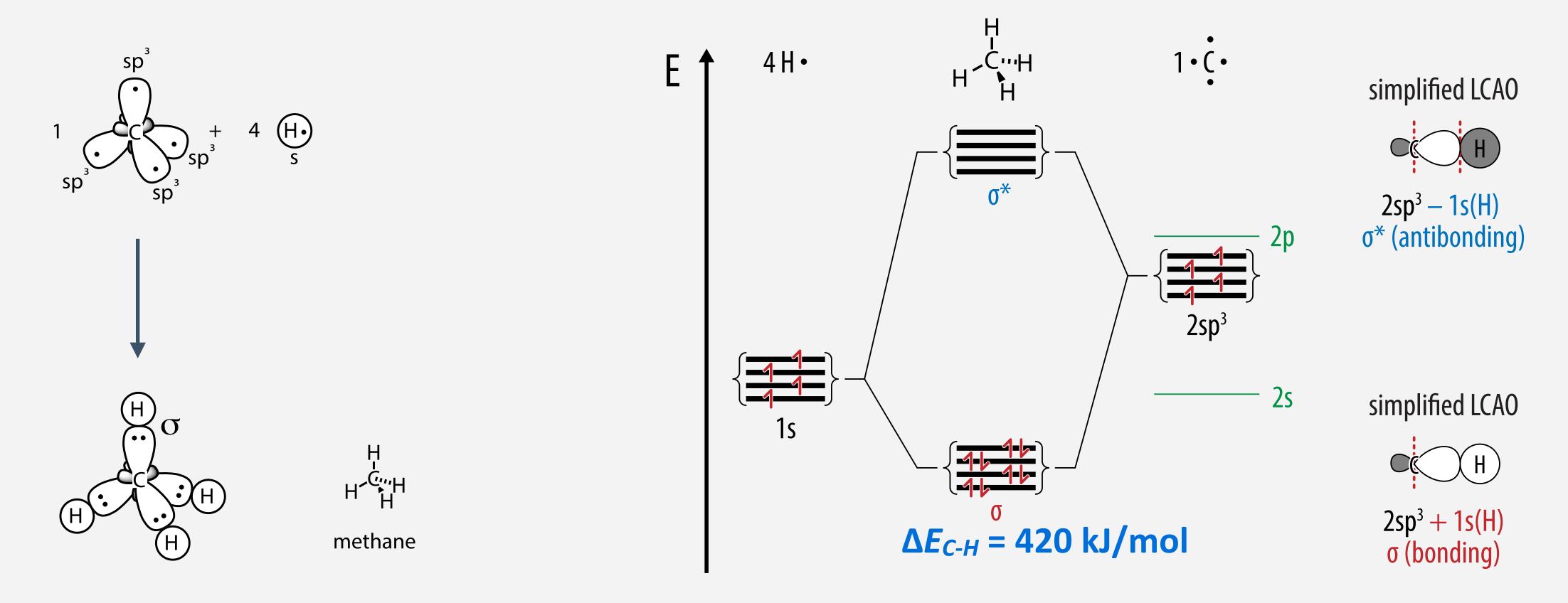
• schematic molecular orbital energy diagram for a symmetric diatomic molecule (such as H<sub>2</sub>)



- energy splitting increases with atomic orbital overlap
- number of orbitals preserved but sum of orbital energies (electron density) increases
- $\bullet$  bond energy is stabilization of filled bonding orbital  $\sigma$  (due to electron delocalization)
- $\bullet$  antibonding orbital  $\sigma^*$  is energetically destabilized but remains empty

# Formation of Carbon-Hydrogen Bonds

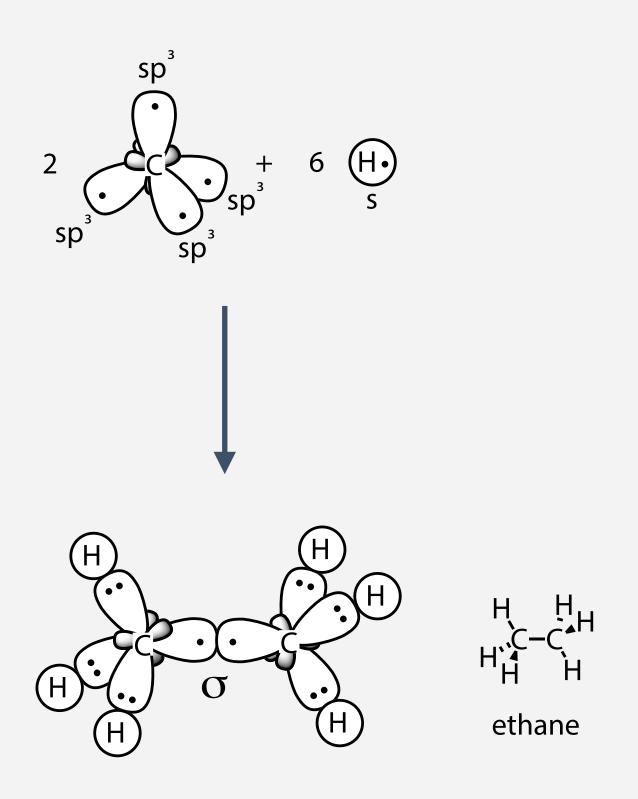
- covalent bonds can be described by linear combination of atomic or hybrid orbitals
- single bonds are  $\sigma$ -bonds (rotational symmetry) between sp3, sp2, sp, or s orbitals

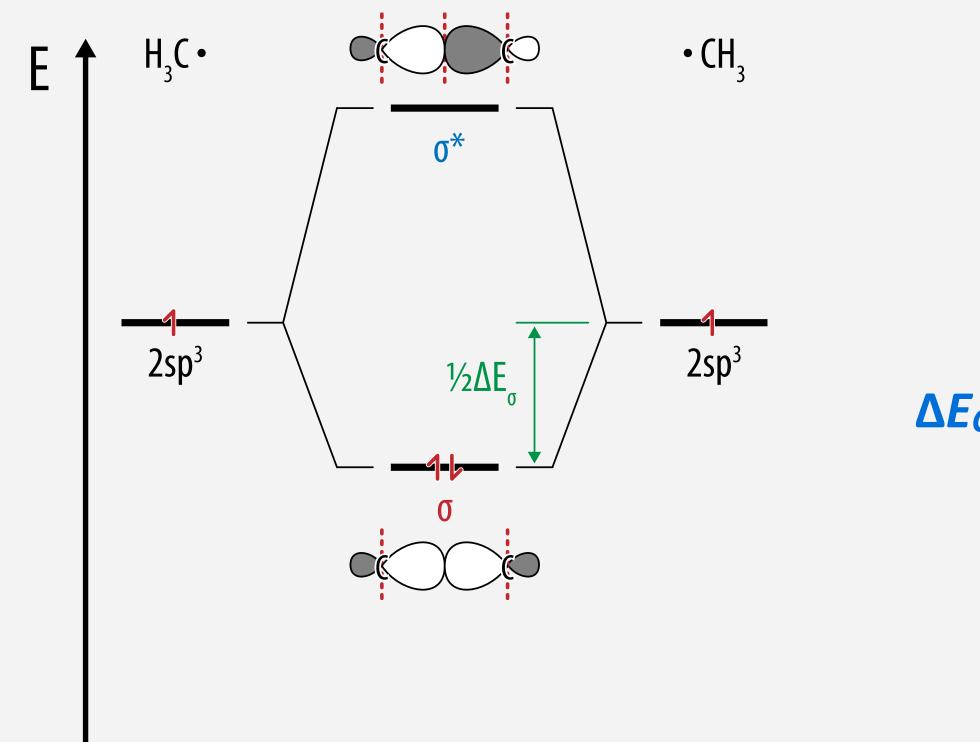


 $\bullet$  due to rotational symmetry of the  $\sigma$ -orbital, rotation is free without breaking the bond

# Formation of Carbon-Carbon Single Bonds

• covalent bonds can be described by linear combination of atomic or hybrid orbitals



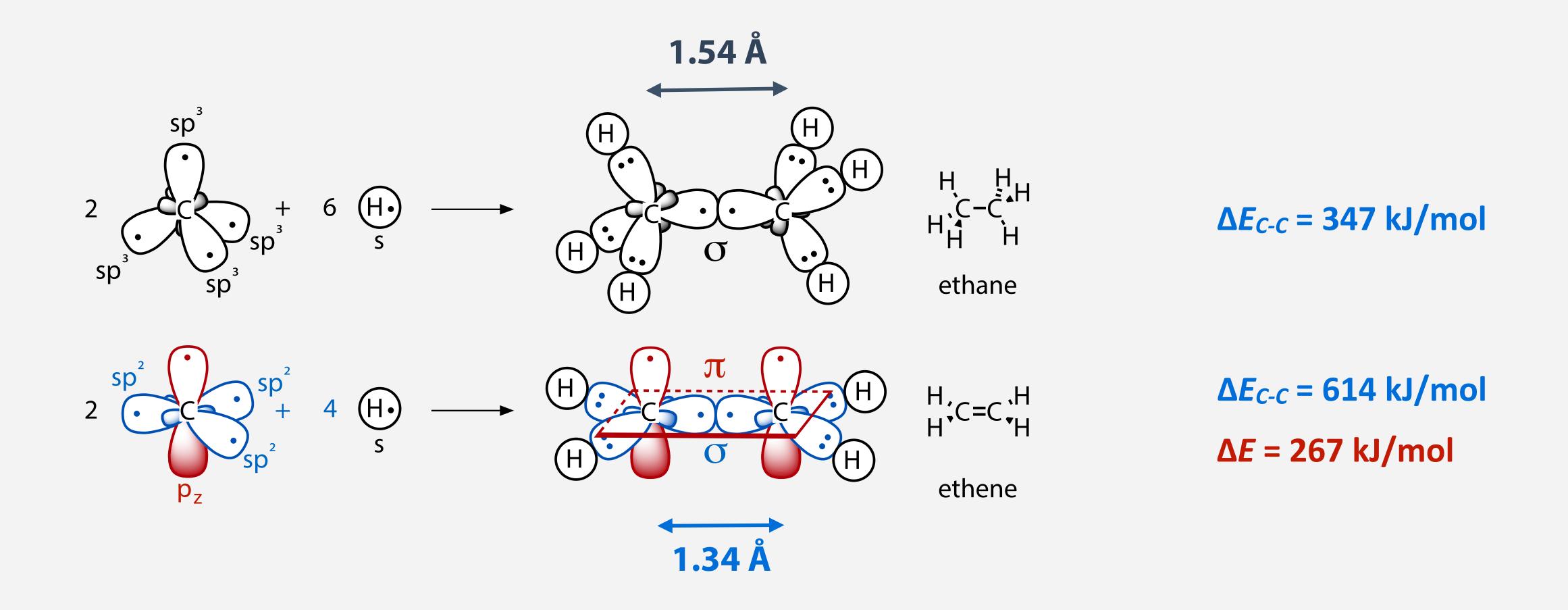


 $\Delta E_{C-C} = 347 \text{ kJ/mol}$ 

 $\bullet$  due to rotational symmetry of the  $\sigma$ -orbital, rotation is free without breaking the bond

# Formation of Carbon-Carbon Multiple Bonds

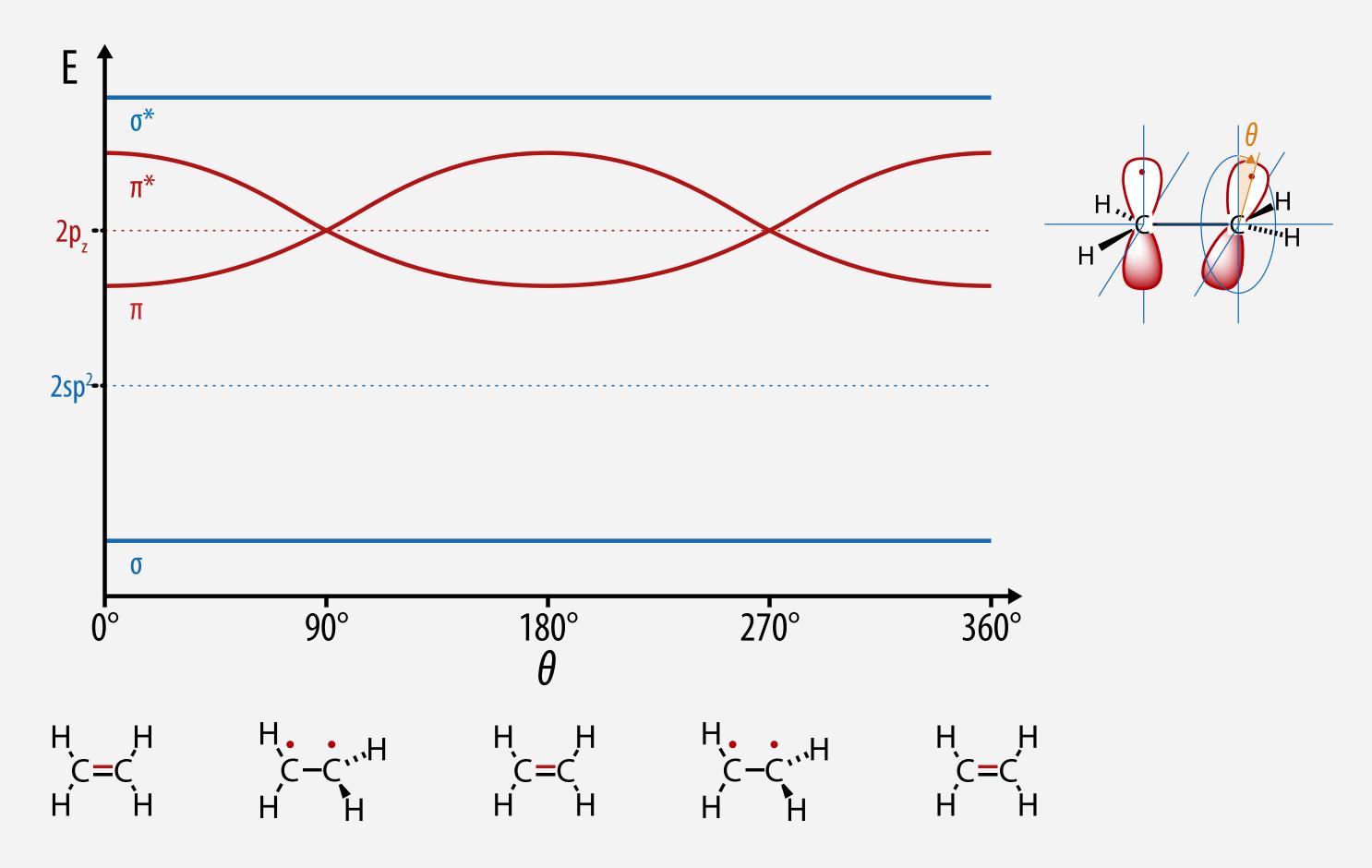
 $\bullet$   $\pi$  bonds between residual p orbitals, node plane along bond, therefore no rotational symmetry



 $\bullet$  rotation around  $\pi$ -bounds requires breaking them, but energetically too costly at room temperature

#### **Rotation Around a Double Bond**

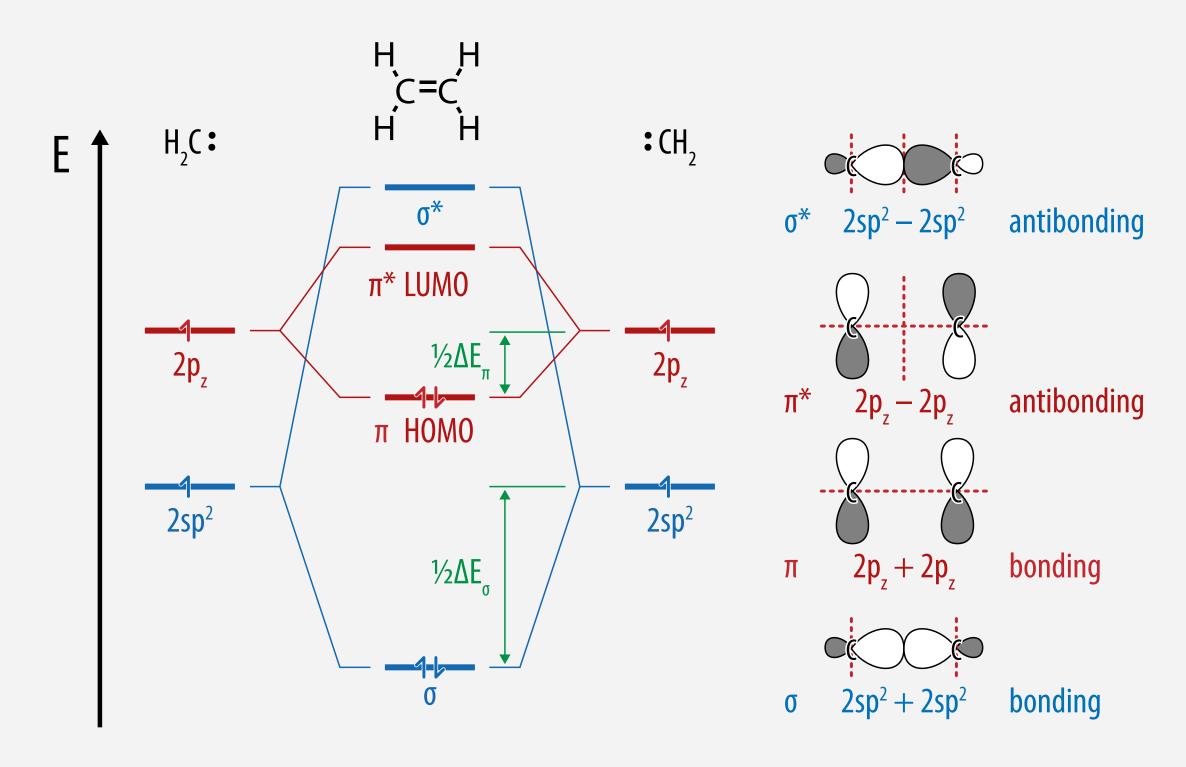
 $\bullet$   $\sigma$  bond has rotational symmetry relative to carbon carbon bond axis, but  $\pi$  bond does not



• rotating  $\pi$  orbitals by 90° requires breaking the  $\pi$  bond ( $\approx$ 260 kJ/mol), disfavorable at r.t.

#### Molecular Orbital View of the Carbon-Carbon Double Bond

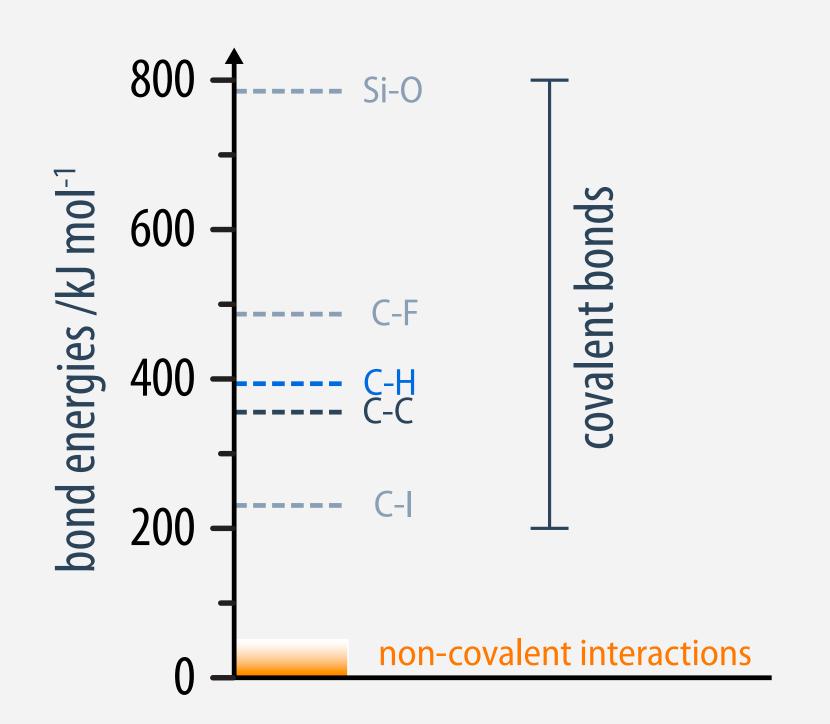
• simplified and schematic molecular orbital energy diagram of the ethene molecule

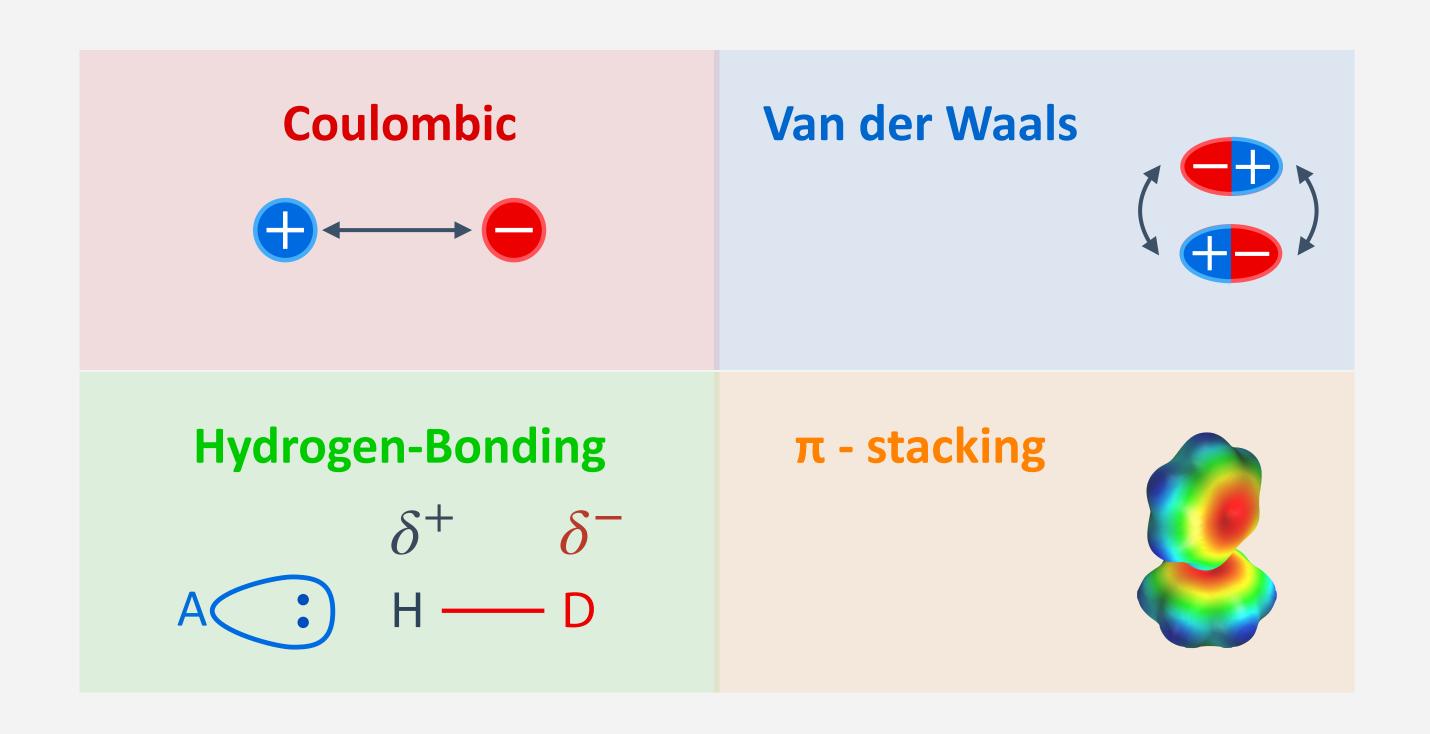


- only orbitals of matching symmetry & orientation interact, sp<sup>2</sup> with sp<sup>2</sup>, and p<sub>2</sub> with p<sub>2</sub>
- distinct  $\sigma$  bond (from two sp<sup>2</sup>) and  $\pi$  bond (from two p<sub>z</sub>) with different energy, symmetry
- chemistry ruled by highest occupied, lowest unoccupied molecular orbitals (HOMO, LUMO)
- typically  $\pi$  HOMO and  $\pi^*$  LUMO, located between  $\sigma$  and  $\sigma^*$  because  $p_z$  overlap much smaller

#### **Non-Covalent Interactions**

non-covalent forces dictate polymer conformations and inter-chain interactions.





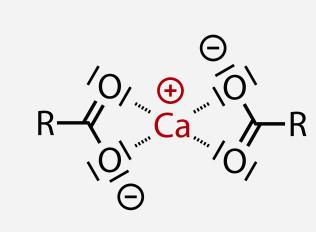
- individual non-covalent interactions are of transient nature (thermal energy at r.t.: 2.5 kJ/mol)
- collectively, they compete with or assist each other
- they hence determine geometry and strength of the molecular organisation in the condensed state

# **Types of Attractive Non-Covalent Interactions**

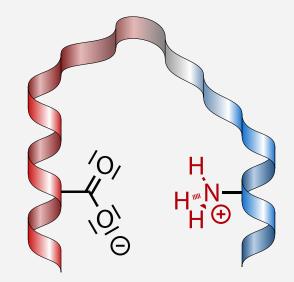
#### Coulombic interactions (charge-charge)

strong (100 - 400 kJ/mol), longest range force (  $\propto r^{-1}$ ), not directional





salt bridges

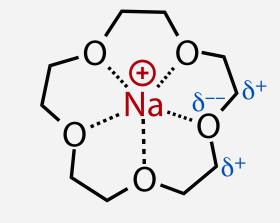


acid-base pairs (in particular in proteins)

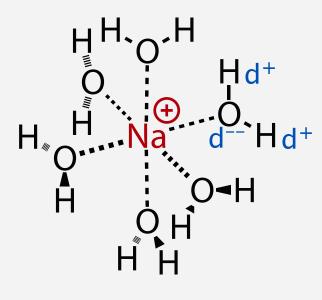
#### • charge-dipole interactions

moderately strong (50 - 200 kJ/mol), (stronger, when partially covalent (100 - 400 kJ/mol) long range (  $\propto r^{-2}$ ), depends on dipole orientation





cation-binding hosts

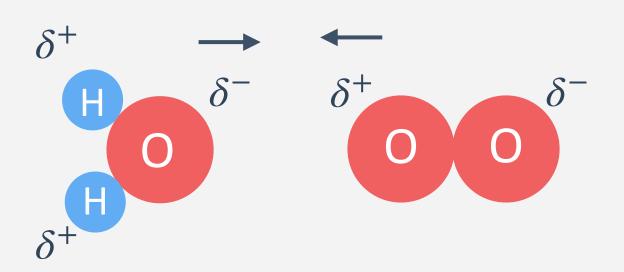


solvation

# **Types of Attractive Non-Covalent Interactions**

#### charge-induced dipole



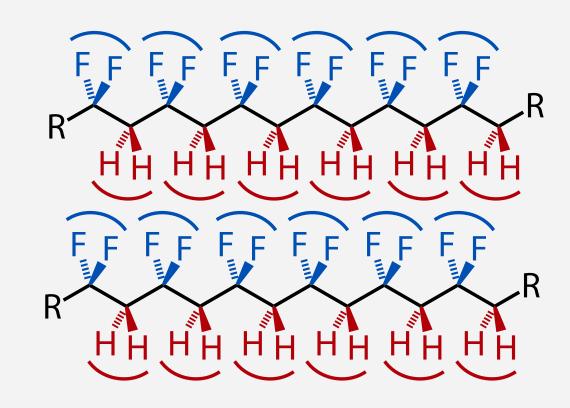


oxygen in water

#### dipole-dipole interactions

relatively weak (10 - 50 kJ/mol), short range (  $\propto r^{-6}$ ), depends on mutual orientation of dipole moments





poly(vinylidene difluoride) PVDF polar order, dielectricity



# **Types of Attractive Non-Covalent Interactions**

#### dipole-induced dipole

relatively weak (2 - 30 kJ/mol), short range (  $\propto r^{-6}$ ), depends on polarizability

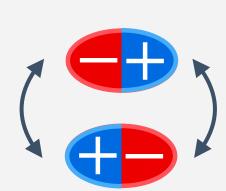


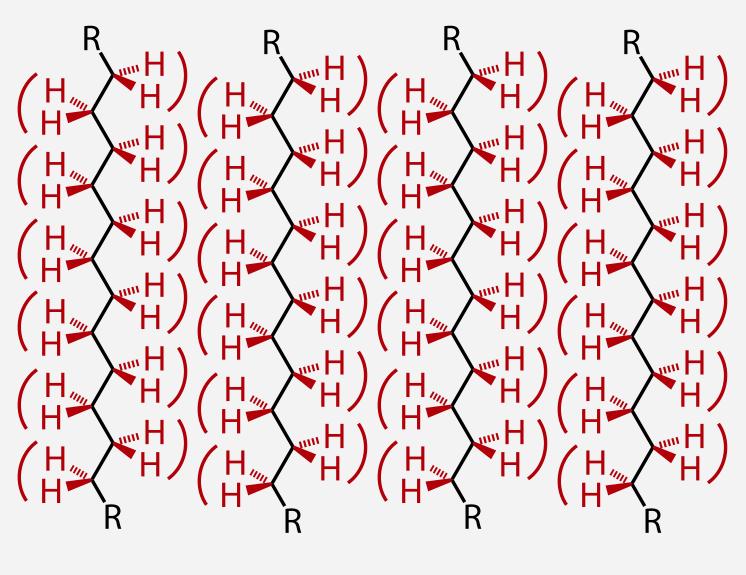


solubility of apolar compounds (benzene) in polar solvents (acetone)

#### dispersion

weak (2 - 20 kJ/mol), short range (  $\propto r^{-6}$ ), mutual synchronisation of fluctuating, instantaneous dipoles





polyethylene (PE)

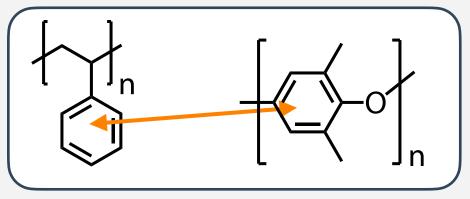


# Types of $\pi$ - $\pi$ Interactions

•  $\pi$ - $\pi$  interactions are weak (5–50 kJ/mol) and have a short range ( $E \propto r^{-6}$ )

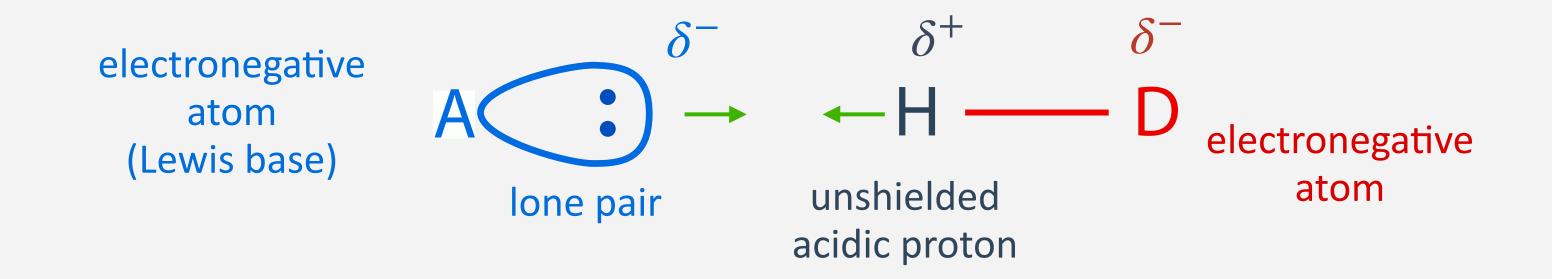
edge-to-face edge-to-face parallel-displaced face-to-face 4.2-4.8 Å 3.4-3.8 Å 4.2-4.8 Å 3.4-3.8 Å 2.0-2.3 Å 3.4-3.8 4.2-4.8 Å

- $\pi$ - $\pi$  interactions are a combination of dispersive with quadrupolar interactions
- $\pi$ - $\pi$  interactions account for the miscibility of some polymers (see Chapter 5)



### **Hydrogen-Bonding - Simplified Overview**

• predominant electrostatic interaction of H atom and two more electronegative atoms (usually N and O)



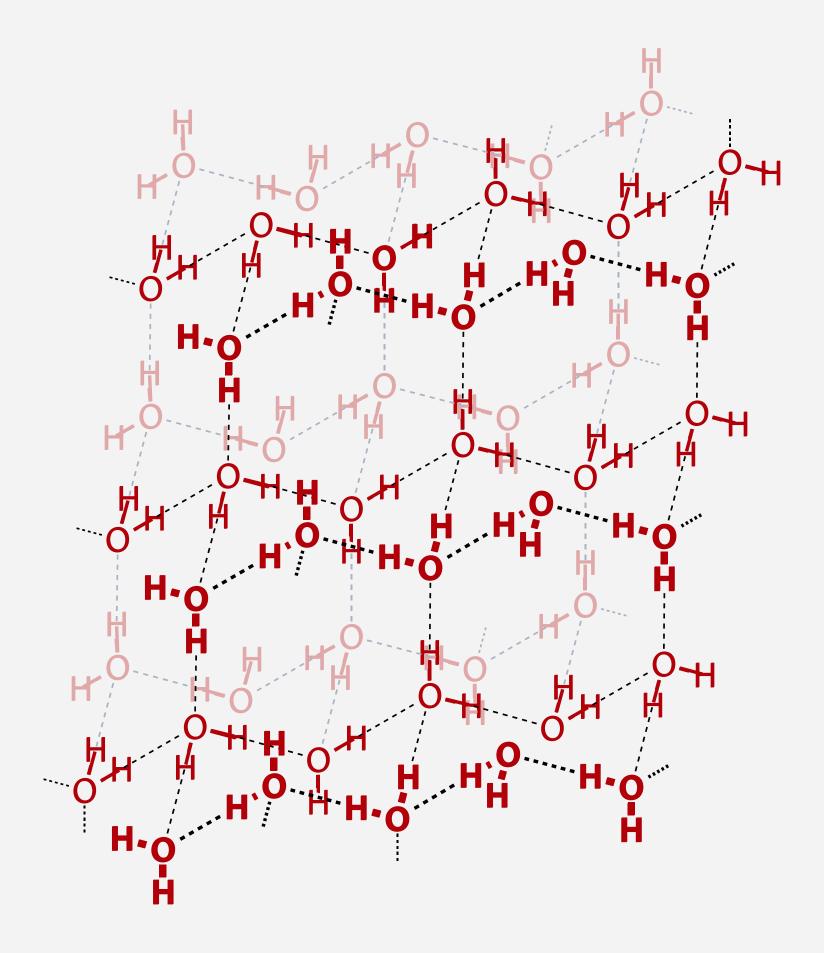
	weak H-bonds	moderate H-bonds	strong H-bonds
typical feature:	the donor is often <b>C</b>	often neutral D and A	often charged D and A
bond strength	2-20 kJ/mol	20-60 kJ/mol	60-170 kJ/mol
D-H···A angle	90-150°	130-180°	170-180°
H···A	2.2-3.2 Å	1.5-2.2 Å	1.2-1.5 Å
bond character	electrostatic	mostly electrostatic	covalent

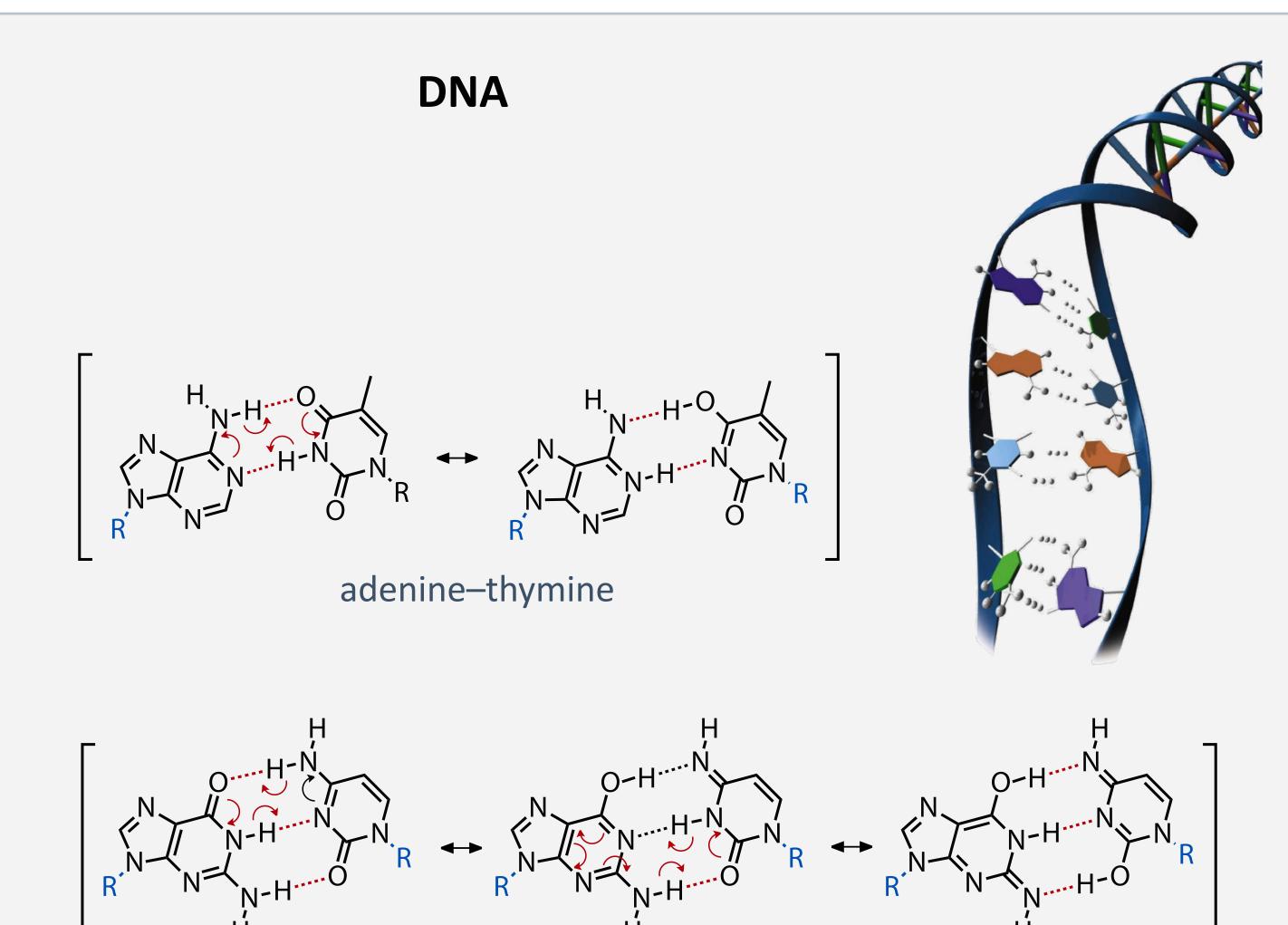
most relevant for polymer structure formation

• high directionality (often preferably linear geometry, D-H···A angle ≈ 180°) and variable bond strengths

# Hydrogen-Bonding in Biological Systems

#### structure of water



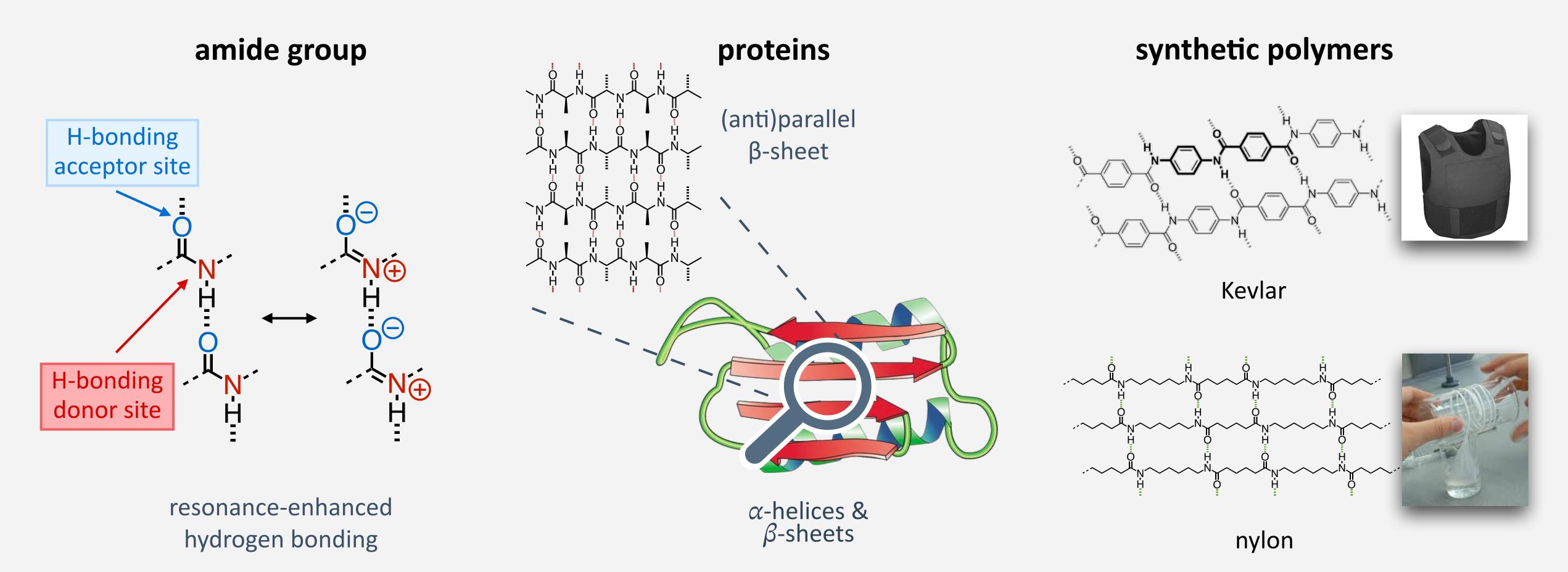


guanine-cytosine

• complementary arrangements of hydrogen-bond acceptors/donors for selective binding

# Hydrogen-Bonding in Biological and Synthetic Polymers

• amide groups: simultaneous hydrogen-bonding donor and acceptor



highly directional and attractive interactions between polymer segments

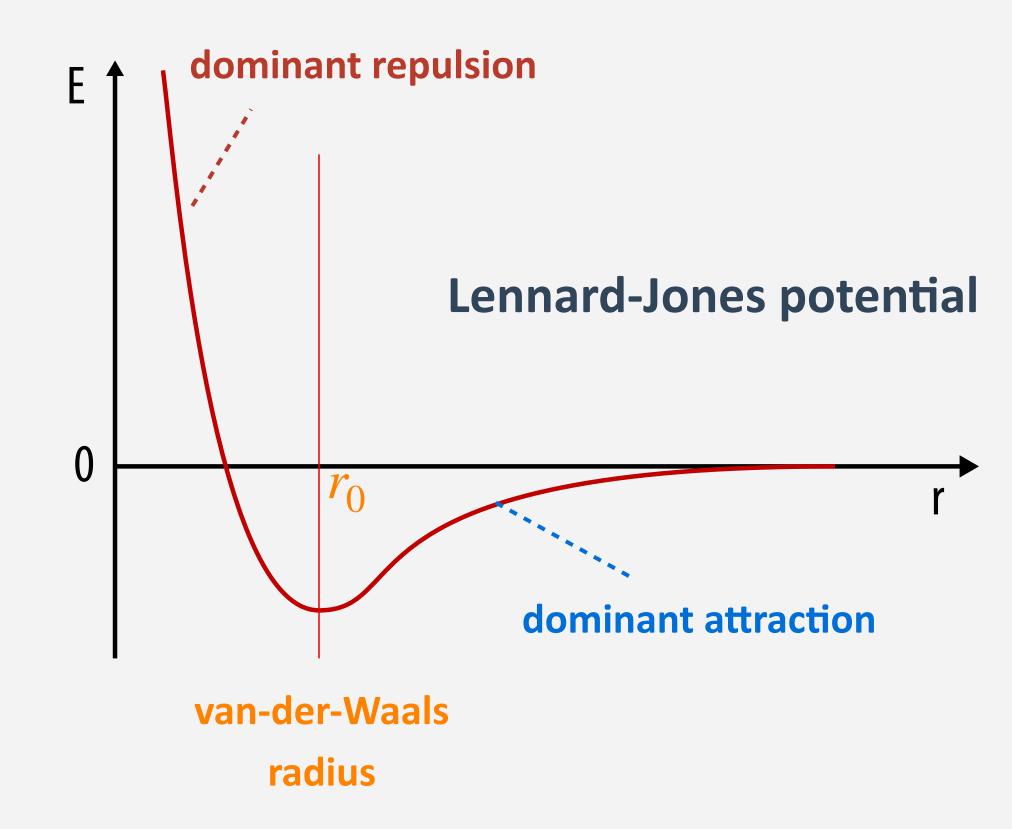
#### van-der-Waals Interactions

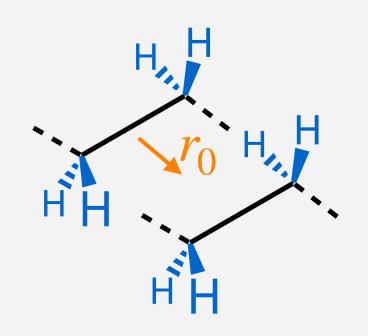
- attractive dispersion and repulsion are combined by the Lennard-Jones potential.
- at short distances, electrostatic repulsion between valence electrons (Pauli exclusion principle) (scales approximately with  $r^{-12}$ )

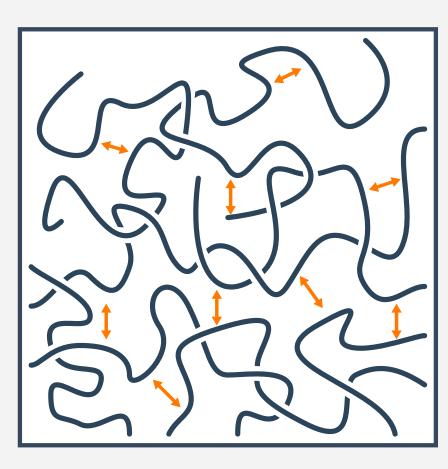
$$U = \left(-\frac{A}{r^6}\right) + \left(\frac{B}{r^{12}}\right)$$

attractive vander-Waals interactions

repulsive term







• in approximation, secondary interactions in PE are 10 kJ/mol per repeat unit

# **Cohesive Energy**

ullet required energy (cohesive energy) for separation of molecules of a liquid or solid:  $E_{coh}pprox \Delta H_{vap}-RT$ 

at equilibrium: 
$$\frac{dU}{dr} = 6Ar^{-7} - 12Br^{-13} = 0 \longrightarrow r_0 = \sqrt[6]{\frac{2B}{A}} \longrightarrow E_{coh} = \frac{-A^2}{4B}$$

ullet for polymers, only indirect measurements of  $E_{coh}$ , e.g. via the compression modulus, K:

$$K = -V_0 \frac{\partial U}{\partial V^2} |_{V=V_0} = \frac{8E_{coh}}{V_0}$$
 (see exercise)



high compressibility

low compression modulus



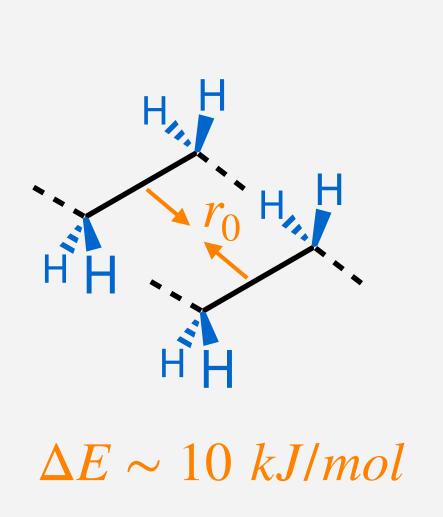
low compressibility

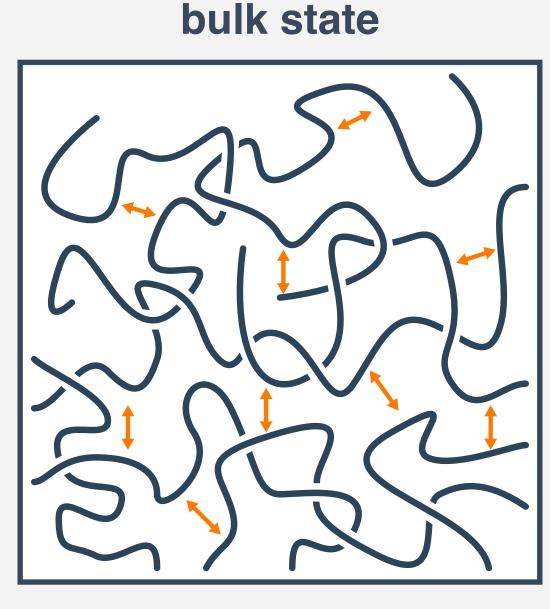
high compression modulus

we will meet the compression modulus in Chapter 4.1 again

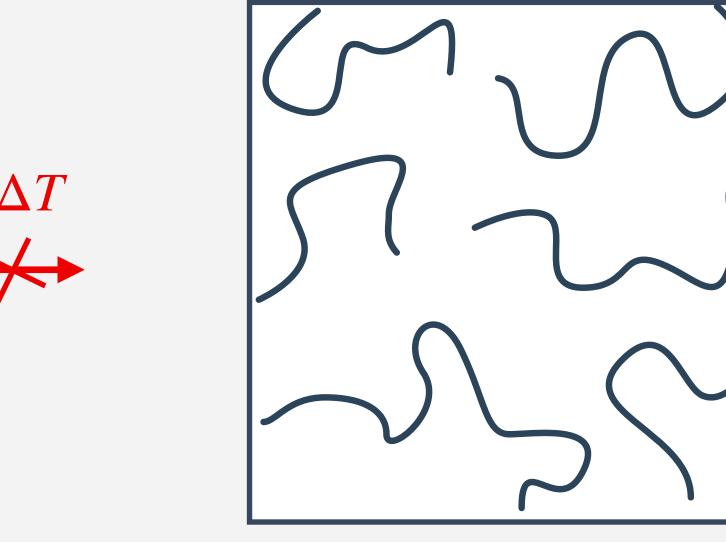
# **Cohesive Energy of Polyethylene**

• for PE:  $E_{coh} \approx 10 \; kJ/mol$  per repeating unit





high cohesive energy



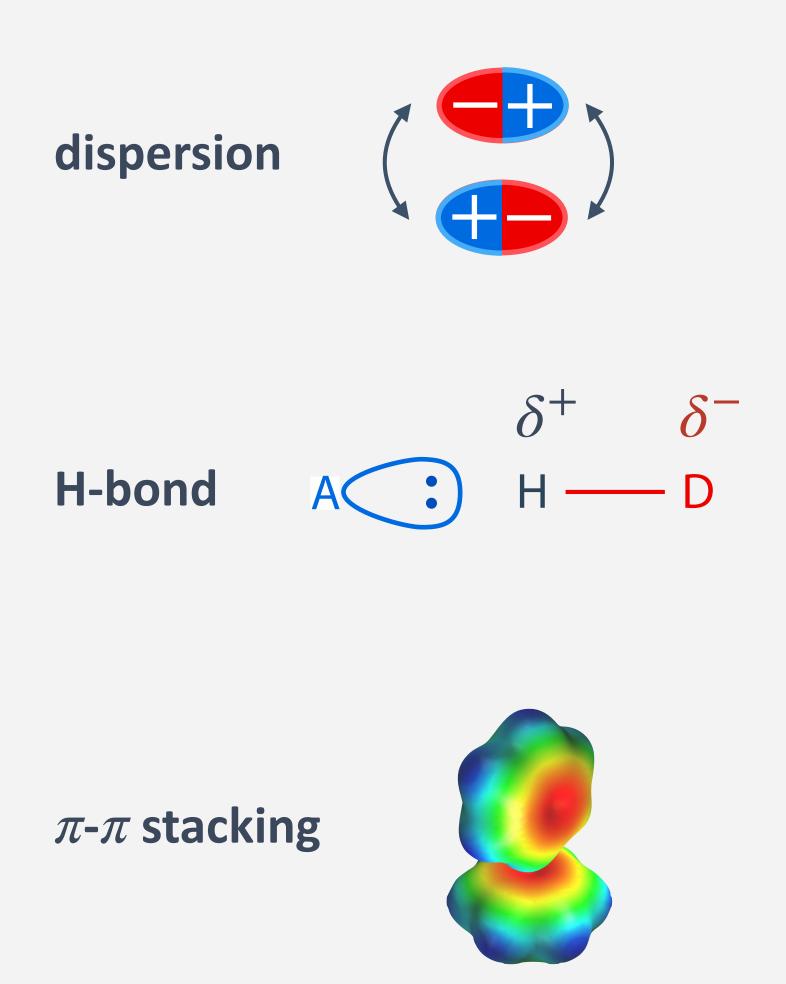
does not exist for polymers

gas phase

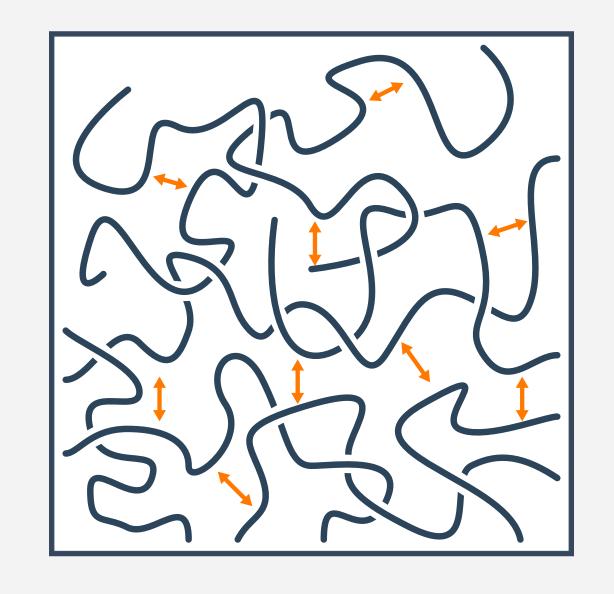
- ... and a degree of polymerization of 100:  $E_{coh} \approx 1000 \; kJ/mol$
- no evaporation of a polymer by simple heat addition without bond breakage!
- bond breakage occurs before liquid-gas phase transition.

# **Dominant Intermolecular Interactions in Polymers**

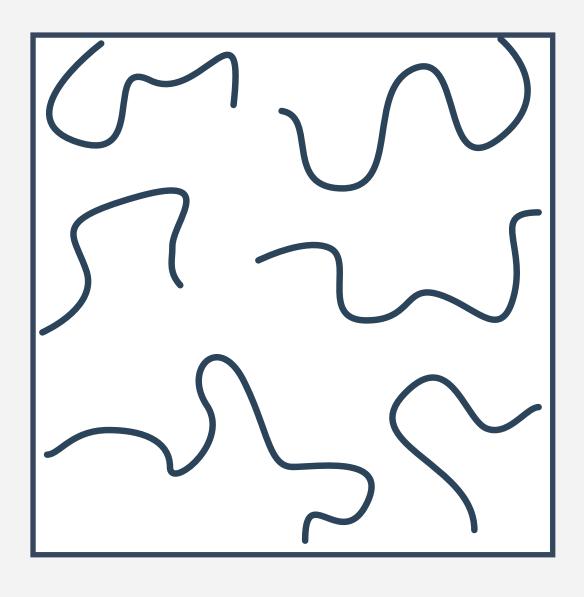
• weak compared to covalent bonds of the polymer backbone; determine structure, facilitate processing







gas phase



high cohesive energy

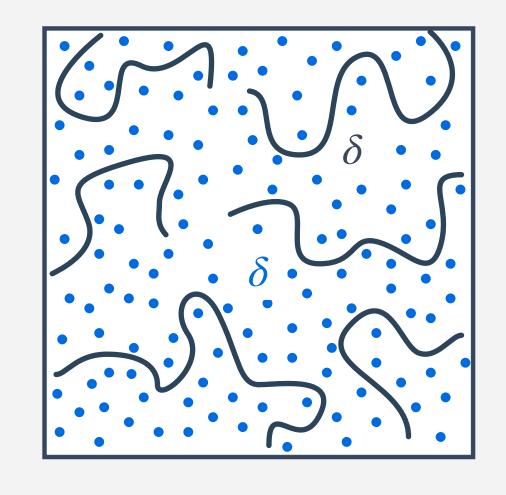
does not exist for polymers



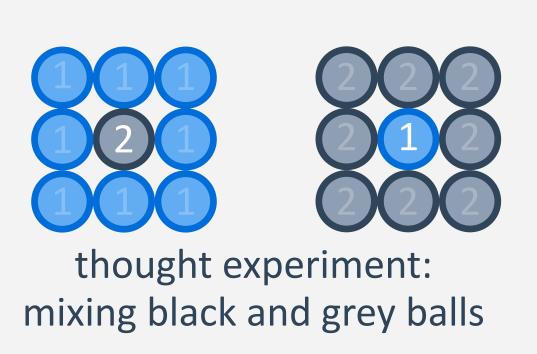
# **Solubility Parameter**

• mixing processes are typically driven by entropy, countervailed by enthalpy (if not specific interactions such as hydrogen-bonding are considered)

$$\Delta G_{mix} = \Delta H_{mix} - T\Delta S_{mix}$$



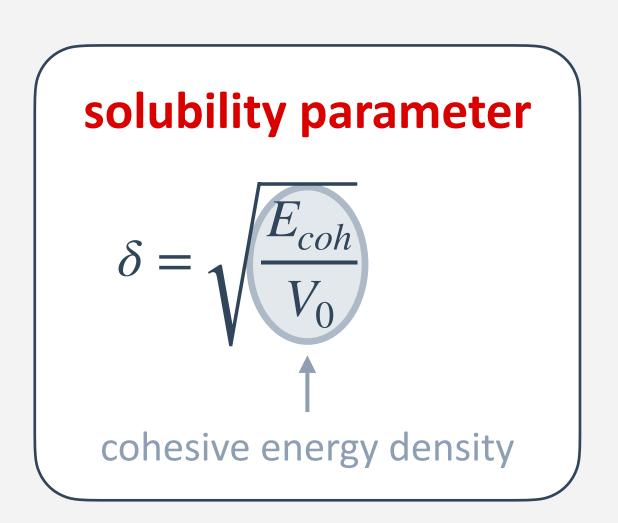
ullet the cohesive energy is then a measure for the solvation enthalpy,  $\Delta H_{mix}$ 



$$\Delta H_{mix} = E_{coh}^{(1)} + E_{coh}^{(2)} - 2E_{coh}^{(12)}$$

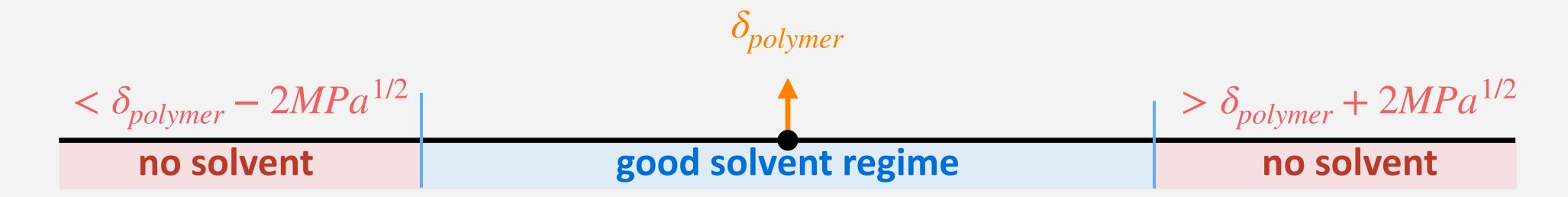
$$\approx E_{coh}^{(1)} + E_{coh}^{(2)} - 2\sqrt{E_{coh}^{(1)}E_{coh}^{(2)}}$$

$$= (\sqrt{E_{coh}^{(1)}} - \sqrt{E_{coh}^{(2)}})^2 = V_0(\delta_1 - \delta_2)^2$$

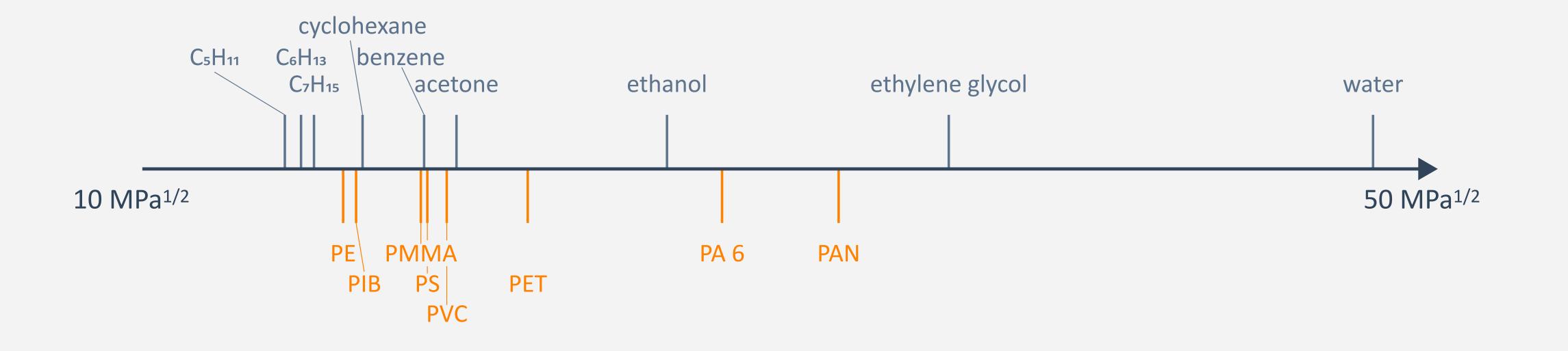


# **Hildebrand Solubility Parameter**

ullet solubility is favoured, when  $\delta_1 \sim \delta_2$  and  $\Delta H_{mix}$  is consequently small.



• hydrogen-bonding compounds show highest  $\delta$ , followed by those with permanent dipols and those interacting only by dispersion forces:



# Measurement of the Hansen Solubility Parameter

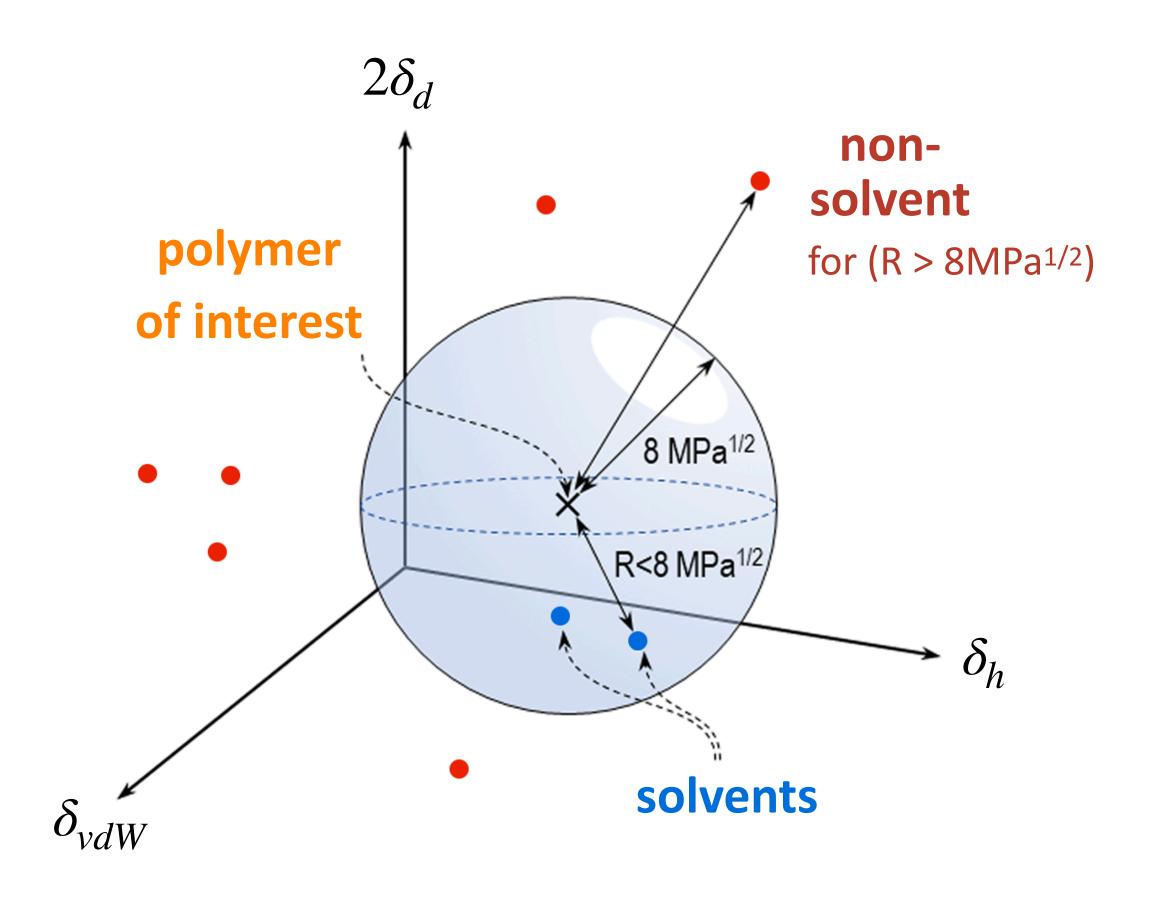
• in practice, dissection of the contributions to the solubility parameter according to the Hansen model: (including specific intermolecular interactions such as H-bonds)

$$\delta^2 = \delta_h^2 + \delta_d^2 + \delta_{vdW}^2$$

h: hydrogen bonding

d: dipolar interactions

vdW: van-der-Waals interactions



ullet estimation of  $\delta$  by comparing the effect of different solvents with known  $\delta$ -terms

# **Implications**

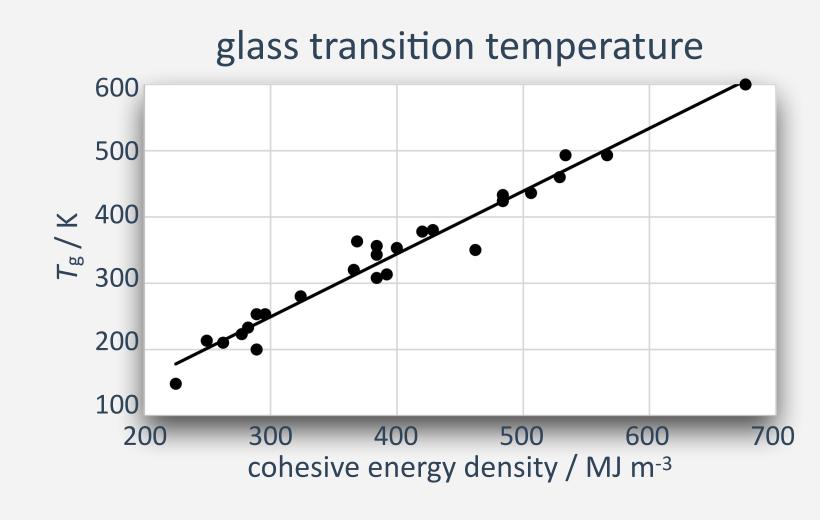
- polymer solubility is of great technological importance
   examples: chemical synthesis, processing, gels (soft contact lenses), solvent removal, plasticisation, ...
- ullet measurement of solubility parameter allows to determine the  $E_{coh}$  and parameters that depend on it:

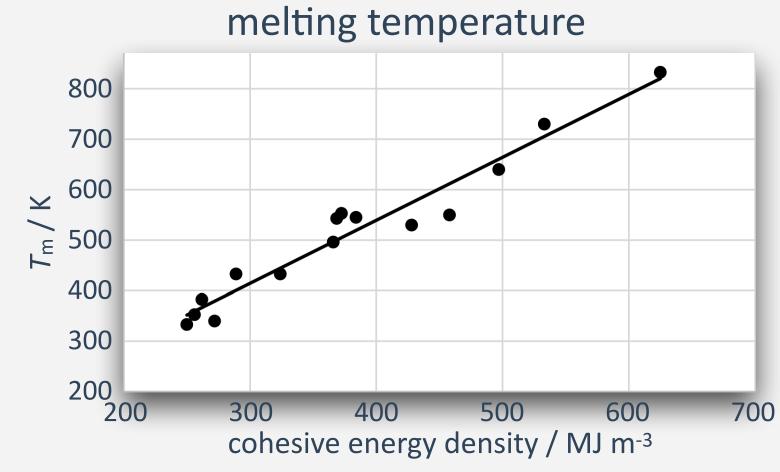
$$\delta_{PMMA}^2 = \frac{E_{coh}}{V_0} \sim 533 \ Jcm^{-3}$$
  $K_{PMMA} = 4.3 \ GPa$  (measured: 5.1  $GPa$ )

ullet  $\delta$  and  $E_{coh}$  further relate to surface energy, resistance to cavitation, sound propagation,  $T_{\rm g...}$ 

surface tension

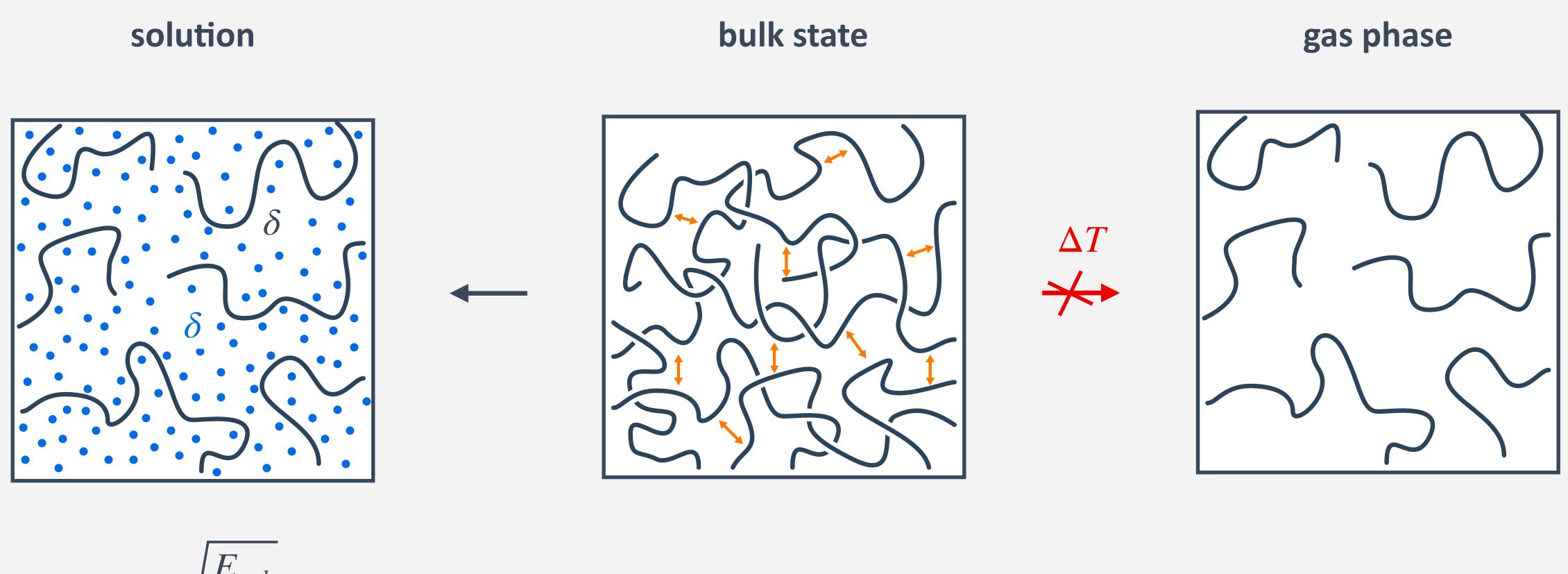
$$\gamma = 0.75 \cdot E_{coh}^{2/3} = 0.75 \cdot \delta^{4/3} V^{2/3}$$





# Measurement of Cohesive Energy via the Solubility Parameter

ullet covalent bond breakage prohibits entering the gas phase and  $E_{coh}$  measurement via heat of evaporation



 $\delta = \sqrt{\frac{E_{coh}}{V_o}}$ 

high cohesive energy

does not exist for polymers